



# SERIES RMA

The Athena Series RMA is a microprocessor-based, single-zone temperature controller specifically designed for runnerless molding applications.

It features an easy-to-use operator keypad, two LED displays, and discrete indicators for heat output, alarm, degree F/C indication, manual and closed loop mode.

- Compatible with industry standard control modules and mainframes.
- Accepts Type J thermocouple
- Bumpless auto/manual transfer
- CompuStep<sup>®</sup> bake out feature prevents moisture at startup
- Built-in loop break for open heater, shorted triac, reversed or shorted thermocouple
- Open thermocouple break protection with jumper-selectable shut-down or average power output based on operation
- Preset alarms at 30 ° F (17 ° C)
- SafeChange™ "hot swap" feature allows safe removal and replacement of module
- CE compliant



## Ordering Information

**RMA**

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**15**

**Market**  
D = Domestic  
X = Export  
E = CE

**Current Rating**  
15 = 15 A



# SERIES RMA TECHNICAL SPECIFICATIONS

## PERFORMANCE SPECIFICATIONS

Auto Control Mode	CompuCycle® system
Control Accuracy	±0.1°F (±0.1°C) dependent on the total thermal system
Temperature Range	100 to 650°F (37 to 343°C)
Temperature Stability	±0.5% of full scale over the ambient range of 32 to 131°F (0 to 55°C)
Calibration Accuracy	Better than 0.2% of full scale
Power Response Time	Better than 300 milliseconds
Process Sampling	100 milliseconds (nominal)
PF/PC	Jumper-selectable
CompuStep® System Control Mode	Variable stepping voltage, phase angle fired
CompuStep System Duration	Approximately 5 minutes
CompuStep System Output Voltage	Steps approximately from 25 V <sub>RMS</sub> with 240 Vac line output, phase-fired
CompuStep System Override Temp	200°F (93°C)
Operational Mode Priority	a. T/C open, T/C reverse, Shut-down and Open heater override Compu Step system b. Manual mode overrides T/C open, T/C reverse

## INPUT SPECIFICATIONS

Thermocouple (T/C) Sensor	Type "J" grounded or ungrounded
External T/C Resistance	Maximum 100 ohms for rated accuracy
T/C Isolation	Isolated from ground and supply voltages
Cold Junction Compensation	Automatic, better than 0.02°F/°F (0.01°C/°C)
Input Type	Potentiometric
Input Impedance	10 megohms
Input Protection	Diode clamp, RC filter
Input Amplifier Stability	Better than 0.05 °F/°F (0.03°C/°C)
Input Dynamic Range	Greater than 999°F (537°C)
Common Mode Rejection Ratio	Greater than 100 dB
Power Supply	

Rejection Ratio Greater than 70 dB

## OUTPUT SPECIFICATIONS

Voltages	240 Vac nominal, single phase 120 Vac available
Power Capability	15 amperes, 3600 watts @ 240 Vac
Overload Protection	Triac and load use high speed fuses. Both sides are fused (GBB)
Power Line Isolation	Optically and transformer isolated from ac lines. Isolation voltage is greater than 2500 volts.
Output Drive	Internal solid state triac, triggered by ac zero crossing pulses

## CONTROLS AND INDICATORS

Setpoint Control	Two buttons up or down.
Resolution	1°F (1°C)
% Power Control	Two buttons up or down
Mode Control	Push button switch with LED indicator for manual and closed loop mode
Display Top:	3-digit filtered LED
Display Bottom:	3-digit filtered LED
Status Indicators	Heat output. Alarm F/C % output CompuStep Manual Closed Loop
Power On-Off	Rocker Switch, UL, CSA, and VDE approved

## ELECTRICAL POWER SPECIFICATIONS

Input Voltage	240/120 Vac, + 10% -20%
Frequency	50 Hz ± 3 Hz, 60 Hz ± 3 Hz
DC Power Supplies	Internal generated, regulated and temperature compensated
Module Power Usage	Less than 3 watts, excluding load